

Technical Information—Rev. 3, May 2013
Product Description

DuPont™ Kalrez® perfluoroelastomer parts have been the sealing material of choice for long-term reliable sealing in the harshest chemical environments. Today, elastomeric seals are expected to perform in a variety of even more aggressive chemicals and at higher temperatures. To meet the needs of chemical processors, DuPont™ Kalrez® 6375 parts offers broader chemical resistance while maintaining the high temperature stability you've come to expect from Kalrez® parts.

Kalrez® Spectrum™ 6375 is designed to give outstanding performance in the widest possible range of chemicals and temperatures. This product is an excellent choice for use in acids, bases, amines, steam, ethylene oxide, and many other aggressive chemicals. Mixed streams, once a problem for many chemical processors, can now be handled by 6375. The curing system also allows for a continuous upper service temperature of 275 °C (525 °F). This is approximately 100 °F higher than other products claiming broad chemical resistance. This high temperature stability translates to increased chemical resistance over all temperature ranges, especially if high temperature process excursions occur. This combination of chemical and thermal resistance provides advantages for chemical processors. Today, chemical processors use several perfluoroelastomer parts, including Kalrez® 4079, and 1050LF, to optimize chemical and thermal performance. Kalrez® Spectrum™ 6375 may be used in many applications to displace these products.

However, if optimum chemical resistance is required, then applications must be individually reviewed for the optimum compound selection.

Typical Physical Properties¹

Hardness, Shore A ±5	75
100% Modulus ² , MPa (psi)	7.24 (1050)
Tensile at Break, MPa (psi)	15.16 (2200)
Elongation at Break, %	160
Compression Set ³ , % 70 hr at 204°C (400°F)	30
Maximum Service Temperature, °C (°F)	275 (527)
Lower Service Temperature, °C (°F)	-20 (-4)

¹ Not to be used for specifications

² ASTM D412, 500 mm/min

³ ASTM D395 B, O-rings

Chemical Resistance

For many applications, low volume swell of elastomers is critical to proper operation of equipment. Excessive swell may cause permanent seal failure due to equipment hangup, extrusion, etc. The following data is the result of lab testing to determine the volume swell of Kalrez® Spectrum™ 6375 when exposed to various fluids. Other physical property testing is needed to further define product performance; however, volume swell is an excellent predictor of performance. The following chemicals represent some of the most aggressive applications in the industry. These test results are an indication of the performance of compound 6375; however, all applications are unique, and it is strongly recommended that immersion testing be performed in the actual process fluids.



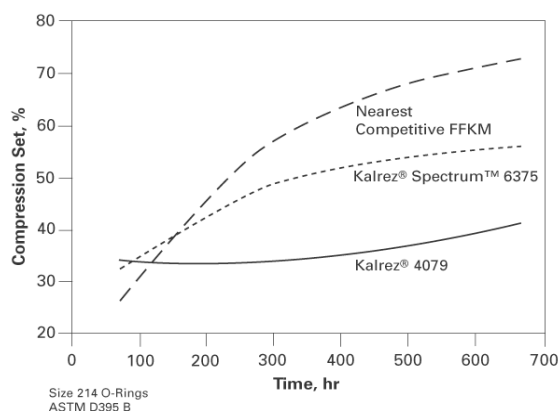
Chemical	Temperature °C (°F)	Kalrez® Spectrum™ 6375 Rating	Nearest Competitive FFKM
Water	225 (437)	A	C
Glacial acetic acid	100 (212)	A	A
Nitric acid (70%)	85 (185)	B	C
Sulfuric acid (98%)	150 (302)	A	C
Maleic acid	90 (194)	A	B
Ammonium hydroxide	100 (212)	B	B
Ethylene oxide	50 (122)	A	A
Urea	175 (347)	A	B
Epichlorohydrin	100 (212)	A	A
Butyraldehyde	70 (158)	A	B
Toluene diisocyanate	100 (212)	A	B
HCFC 134a	25 (77)	A	A

Rating system: A: 0–10% volume swell, B: 10–20% volume swell, C: >20% volume swell

Thermal Resistance

Kalrez® Spectrum™ 6375 has excellent heat resistance to go along with its outstanding chemical resistance. Its proprietary curing technology allows this product to have a continuous use service temperature of 275 °C (525 °F). One method of predicting heat resistance is compression set. This is defined as: the amount by which a standard test piece (typically an O-ring or pellet) fails to return to its original thickness after being subjected to a standard compressive load or deflection for a fixed period of time. This chart following shows some elastomer comparisons with regard to compression set resistance.

Compression Set vs. Time at 204 °C (400 °F)



Visit us at kalrez.dupont.com or vespel.dupont.com

Contact DuPont at the following regional locations:

North America
800-222-8377

Latin America
+0800 17 17 15

Europe, Middle East, Africa
+41 22 717 51 11

Greater China
+86-400-8851-888

ASEAN
+65-6586-3688

Japan
+81-3-5521-8484

The information set forth herein is furnished free of charge and is based on technical data that DuPont believes to be reliable and falls within the normal range of properties. It is intended for use by persons having technical skill, at their own discretion and risk. This data should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.

Caution: Do not use in medical applications involving permanent implantation in the human body. For other medical applications, discuss with your DuPont customer service representative and read Medical Caution Statement H-50103-4.

Copyright © 2013 DuPont. The DuPont Oval Logo, DuPont™, The miracles of science™, Kalrez®, Kalrez® Spectrum™, and Vespel® are trademarks or registered trademarks of E.I. du Pont de Nemours and Company or its affiliates. All rights reserved.

(10/99) Reference No. KZE-H82112-00-E0513



The miracles of science™