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# Marco Compound # V1208 70 Durometer, Blue, Metal Detectable, FDA Compliant FKM Technical Datasheet

### **Common Names:**

FKM, Fluoropolymer, Fluorel®, Viton®,

# **General Description:**

FKM material is widely used in chemical, automotive, aerospace and industrial applications. FKM compounds offer excellent chemical and temperature resistance. Marco compound V1208 is specifically formulated to be metal detectable for use in food, pharmaceutical, and other contamination-sensitive industries. Please contact <a href="mailto:engineering@marcorubber.com">engineering@marcorubber.com</a> for assistance in selecting a specialized compound when increased resistance to temperature, chemicals, or physical properties is required.

#### Features:

- Metal detectable
- FDA Compliant
- Free from Animal Derivative Ingredients (ADI)
- High temperature resistance.
- Excellent resistance to acids, fuels, mineral oils, greases, aliphatic, aromatic and chlorinated hydrocarbons, non-flammable hydraulic fluids (HFD) and many organic solvents and chemicals.
- Excellent resistance to aging and ozone.
- Low gas permeability, low compression set.

#### Limitations:

• Steam, hot water, amines, polar solvents, low molecular weight organic solvents and glycol-based brake fluids.

## **Service Temperature:**

-15° to 392° F (-26° to +200° C)

## TYPICAL PHYSICAL PROPERTIES

ORIGINAL PROPERTIES	ASTM	Value
Hardness, IRHD	D1415	70
Color		Blue
Tensile Strength, MPa (psi)	D412	7.0 (1,015)
Ultimate Elongation, %	D412	150
Compression Set, 22 hrs. @200°C	D395	25%

Viton® is a registered trademark of Dupont. Fluorel® is a registered trademark of Dyneon.